

4/17/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBWA353A04-07
Job Sheet 172319



Part No: RBWA353A04-07

Job Qty: 10 ea

Part Name: Valve



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/15/18

Job Tracking No:

Due Date: 3/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/17/18	3/17/18	0.00	0.00	Start Up Machining-3		18-4-18
110	CNC Lathe	10 pcs	3/19/18	3/19/18	0.00	5.00	MORI SL-154		18-4-18
120	QC	10 pcs	3/19/18	3/19/18	0.00	0.00	QC2 Machining-4		18-4-18
130	QC	10 pcs	3/19/18	3/19/18	0.00	0.00	QC8 Machining-4		18-4-18
140	Packaging	10 pcs	3/19/18	3/19/18	0.00	0.00	Packaging3-1		18-4-23
150	QC21-SA	10 Ea	3/19/18	3/19/18	0.00	0.00	QC21		18-4-23

Part Op Descriptions: 110 - 1-Machine as per DWG. FB897 FOLIO REV: _____ DWG REV: _____ 2-Debur

APR 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	.3500 ft (.035 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	0	91	0

504/8610

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Part Specifications

Specifications could not be found.

Plex 4/17/18 2:39 PM dart.logan.david



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Container No: S062268



Part: RBWA353A04-07

Job No: 172319

Serial No/Batch: S062268

Revision: 4

Inspector:

Date: 04/18/18

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date: _____

Work Order update only ☐

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITIONRework ☐Scrap ☐Use-as-is ☐Suspected Unapproved ☐Skid-tube ☐Machining ☐Thermoforming ☐Large Fab ☐**AGAINST DEPARTMENT/PROCESS**Cross tube ☐Small Fab ☐Finishing ☐Composite ☐Water Jet ☐Prod. Eng. Coord. ☐Rec/Store/Packaging ☐Supplier ☐Engineering ☐Quality ☐Other ☐

Date :

Step #:

QTY Effective :

MRB (QSI042) Approval

Description Work Order Deviation**Disposition**

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**Root Cause****FAULT CATEGORY**Environment ☐Design ☐Doc/Data ☐Equip/Tooling ☐Handling/Pre ☐Material ☐Internal Transport ☐Tribal Knowledge ☐LOA ☐Substation ☐Past Expiry Date ☐Misidentified ☐No Re-verification ☐Operator ☐Offset/Setup ☐Supplier ☐Training ☐Use for Testing ☐Poor Information ☐Rushing ☐Product Improvement ☐Process Improvement ☐Manufacturing Process ☐Past Due ☐Pressure/Forced ☐Bending ☐Centre Not Concentric ☐Cracks ☐Crimp/Kink/Ripple/Wave ☐Cuffs ☐Crushing ☐Heat Treat ☐Wave/Twist in Tube ☐Marks/Chatter ☐OTHER : ☐Temperature/Cure ☐Set-up ☐BOM/Route ☐Broken/Damage/Defect ☐Inspection Incomplete/Unqualified ☐Contamination ☐Countersink ☐Cut Too Short ☐Instructions Incomplete/Unclear ☐Drill Holes ☐Power Loss/Surge ☐Folio/Program ☐Grain ☐Weld ☐Wrong Stock Pulled ☐Out of Sequence ☐Off-set ☐Mislabeled ☐Fit/Function ☐Misaligned/off center ☐Positioned Wrong ☐Outside Dimensions ☐Over/Under tolerance ☐Part Incorrect ☐Part Lost/Missing ☐Part Moved ☐Drawing ☐Finish ☐Misread ☐Turning Sequence ☐